## **Stolomatic** EXCELLENCE IN MOTION

## Intensifier

For Use With Non-Retractable Tolomatic Calipers Up to 220 Series

## Ideal for Operating Caliper Disc Brakes

The higher output pressure makes it possible to obtain the brake's high torque handling capabilities without high pressure hydraulic systems. By operating at these higher pressures, the number of calipers can be reduced.

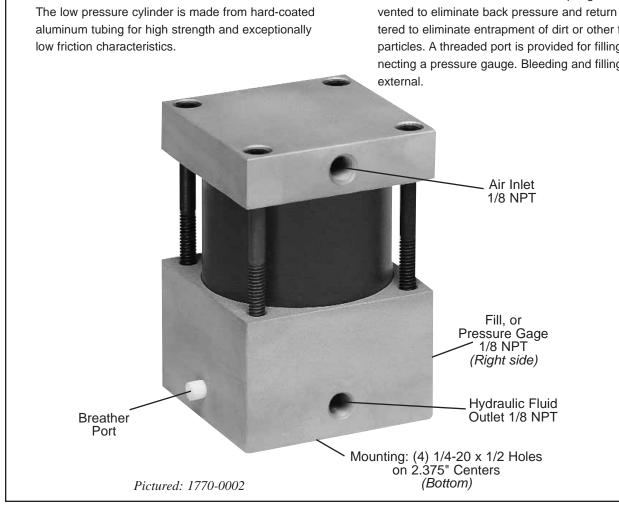
The intensifier is small, simple and inexpensive, yet operates at a 10:1 ratio of output pressure (hydraulic fluid) to input pressure (air). The displacement is 0.44 cubic inches.

The low pressure piston seal is of conventional U-cup design for reliable operation.

The high pressure cylinder is made of aluminum. The high pressure piston uses an O-Ring of various compounds to be compatible with most fluids, to reduce friction and increase life to millions of cycles.

When air pressure is reduced or removed, a spring return in the booster allows the piston to retract and draw in oil from the reservoir. The spring chamber is vented to eliminate back pressure and return air is filtered to eliminate entrapment of dirt or other foreign particles. A threaded port is provided for filling or connecting a pressure gauge. Bleeding and filling are

Tolomatic • URL: http://www.tolomatic.com • Email: help@tolomatic.com • Fax: (763) 478-8080 • Toll Free: 1-800-328-2174



KIT NO.

**NOTE:** Intensifier Kit Includes Reservoir. Check Valve. Pipe Nipple and Intensifier INTENSIFIER NO.

| 1770-0002 | 1770-0000 (Buna-N Seals)                         |
|-----------|--|
| 1770-0003 | 1770-0001 (EPR Seals)                            |
| 1770-0004 | 1770-0005 (Seals of Viton <sup>®</sup> material) |

Reservoir 2.5 oz. Cap. #1770-1014 - 2.00 Dia. Pipe Coupling & Check Valve Must Be Mounted Three-Way 5.38 - .25Verticallv Valve Pipe Coupling #17701016 1/8 NPT Female x П П 1/8 NPT Female Check Valve #1770-1018 1/8 NPT Male x Maximum Inlet Air 1/8 NPT Male Free Flow Pressure 100 PSIG TUBE MUST BE METAL 3.00 Sq. Bleeder Valve Caliper Bleeder Valve Intensifier 2.00 -.75 1.69 -4.44 -

NOTE: Intensifier cannot be used with spring applied or retractable type calipers. Do not use on calipers larger than 220 Series. Mount intensifier above caliper. Open the bleed valve that is at the highest point on the caliper. Fill the vented reservoir with oil. When solid stream of oil runs out of bleed valve, close the valve. Continue to fill reservoir until one-half to two-thirds full. Operate intensifier two or three times. Open bleed valve on caliper. Let oil escape until there is no air present. Close bleed valve, observe oil level in reservoir. Refill if necessary.

Viton® is a registered trademark of the E.I. Du Pont de Newmours Co., www.dupont.com





Information furnished is believed to be accurate and reliable. However, Tolomatic assumes no responsibility for its use or for any errors that may appear in this document. Tolomatic reserves the right to change the design or operation of the equipment described herein and any associated motion products without notice. Information in this document is subject to change without notice.